

LEGEND

- 1 BRINE CONCENTRATOR FEED TANK
- 2 BRINE CONCENTRATOR MODULE
- 3 BRINE CONCENTRATOR RECIRCULATION PUMP MODULE
- 4 MIST ELIMINATOR
- 5 BRINE CONCENTRATOR FALLING FILM EVAPORATOR
- 6 BRINE CONCENTRATOR VAPOR COMPRESSOR
- 7 BRINE CONCENTRATOR SEED TANK
- 8 BRINE CONCENTRATOR COMPRESSOR DISCHARGE
- 9 CRYSTALLIZER MODULE
- 10 FLASH TANK
- 11 CLEAN IN PLACE MODULE
- 12 PIPE RACK
- 13 OUTAGE SUMP
- 14 CRYSTALLIZER FILTER PRESS
- 15 BRINE CONCENTRATOR SULFURIC ACID FEED SKID
- 16 ANTIFOAM FEED SKID
- 17 BRINE CONCENTRATOR ANTISCALE FEED SKID
- 18 CAUSTIC FEED SKID
- 19 WASTE WATER STORAGE TANK
- 20 WASTE WATER PUMPS (2)
- 21 FIRE PUMP ENCLOSURE
- 22 RAW WATER/FIRE WATER TANK
- 23 SOUTH POWER DISTRIBUTION CENTER
- 24 TRANSFORMERS
- 25 TRENCH
- 26 ELECTRICAL STUB-UP
- 27 FILTER CAKE RECEIVING BIN
- 28 BRINE CONCENTRATOR MODULE STAIRS
- 30 CLEANING FLUID TANK STAGING AREA
- 31 OUTDOOR TOTES (4)
- 32 WASTE WATER SUMP
- 33 BRINE CONCENTRATOR MODULE PLATFORM
- 34 ZDS STEAM LINE VAULT AND TRENCH

REFERENCE DRAWINGS

1. SITE RELATED WORK
GENERAL ARRANGEMENT PLAN
DD14200-SRWL11001 SH01
2. AQUATECH ZERO LIQUID DISCHARGE
GENERAL ARRANGEMENT
DD14200-OMNS00001 ST R03

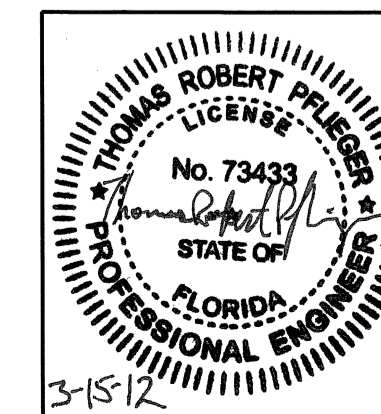
1	GENERAL UPDATES	3/07/12	MSR	JZL	PTG	CEP
0	ISSUED FOR CONSTRUCTION					
NO.	REVISION	DATE	DRWN	DSND	CHKD	CHRD



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 AMARILLO, TX CHARLOTTE, NC HOUSTON, TX MINNEAPOLIS, MN OMAHA, NE SAN ANTONIO, TX

GAINESVILLE RENEWABLE ENERGY CENTER
 ZERO LIQUID DISCHARGE SYSTEM
 GENERAL ARRANGEMENT
 PLAN

DRAWN A NELSON	DESIGNED J. WILLIAMSON	CHECKED P. OMELIANCHUK	CHECKED R. BAKER
APPROVED FOR D 3/15/12	DRAWING NUMBER D014200-SRWL11005	SHEET 01	REV 1



PLAN